

Work Order ID 76502-2

\*76502\*

Page 1

November-16-11 7:52:58 AM

Item ID: K10003

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Saddle, D205-634-011

Stop \*NS2\*

Start Date: 16/11/2011 Start Qty: 5.00

\*5\*

Required Date: 30/11/2011 Req'd Qty: 5.00

\*5\*

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: M.L.S

Date: 11/11/16

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003 CHG 007

110

0.00

\*110\*

Pick Kit

Packaging

Memo

0.00

Packaging

120

0.00

\*120\*

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

11 12 02 (4)

11/11/29 (5)

11 12 02 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 76502

\*76502\*

Page 2

November-16-11 7:52:53 AM

Item ID: K10003

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Saddle, D205-634-011

Stop \*NS2\*

Start Date: 16/11/2011 Start Qty: 5.00

\*5\*

Cust Item ID:

Required Date: 30/11/2011 Req'd Qty: 5.00

\*5\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: *PK*

0.00

*REO2*

*11/12/11*

*(40)*

\*130\*

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

*CK 11/12/12*

\*140\*

QC

Memo

0.00

Quality Control

*W 11/12/12*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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# Picklist Print

November-16-11 7:52:58 AM

Page 1

Work Order ID: 76502

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/11/2011

Required Date: 30/11/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
 IPP: J 06-07-25 As per DSI 9344 JLM  
 IPP: K 06.11.17 Per K10003 Rev C KJ  
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ  
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:  
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O 11.03.11 per dsi9536  
 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A Bolt		Purchased	No			110	Each	164.0000	8	40		119798 16X	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST361		164							
				118628		14							
				118706		50							
				118983		50							
				119127		50							
AN4-6A Bolt		Purchased	No			110	Each	5,062.0000	16	80			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		62							
				119127		62							
				ST516		5000							
				119017		5000							
AN4C46A BOLT		Purchased	No			110	Each	17.0000	4	20			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST260		17							
				118758		17							
AN6-12A Bolt		Purchased	No			110	Each	61.0000	8	40			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST341		61							
				118838		11							
				119127		50							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

November-16-11 7:52:58 AM

Page 2

Work Order ID: 76502

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/11/2011

Required Date: 30/11/2011

Start Qty: 5.00

Required Qty: 5.00

AN960JD416 Washer Purchased No

110 Each 0.0000

32

160

AN960JD616 Washer Purchased No

110 Each 0.0000

8

40

D2570 Bushing Manufactured No

110 Each 196.0000

24

120

## Location

## Loc Qty

## Loc Code

ST017

196

66933

1

67759

6

72122

1

72960

41

73753

24

74438

23

74868

100

D2571 Manufactured No

110 Each 11.0000

1

Saddle, Fwd Out 205

## Location

## Loc Qty

## Loc Code

ST425

11

73705

11

D2572 Manufactured No

110 Each 8.0000

1

Saddle, Fwd In 205

## Location

## Loc Qty

## Loc Code

ST433

8

71107

2

73683

6

D2573 Manufactured No

110 Each 7.0000

1

Saddle, Aft Out 205

## Location

## Loc Qty

## Loc Code

ST423

-5

73682

7

ST434

12

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

November-16-11 7:52:58 AM

Page 3

Work Order ID: 76502

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/11/2011

Required Date: 30/11/2011

Start Qty: 5.00

Required Qty: 5.00

D2574  
Saddle, Aft In 205

Manufactured No

110 Each 7.0000

1

5

76378 2x

Location

Loc Qty

Loc Code

ST425

7

73684

7

B 76439 3x

D2747

Set Screw

Manufactured No

110 Each 86.0000

4

20

Location

Loc Qty

Loc Code

ST021

86

73495

86

73495

D2876

Saddle Spacer

Manufactured No

110 Each 37.0000

2

10

Location

Loc Qty

Loc Code

ST025

37

72136

1

73308

36

73308

D2877

Saddle Spacer

Manufactured No

110 Each 67.0000

2

10

Location

Loc Qty

Loc Code

ST025

67

72135

1

73309

66

73309

D3405-041

Lug Assembly

Manufactured No

110 Each 2.0000

1

5

Location

Loc Qty

Loc Code

ST474

2

62227

2

74549 2x  
68970 1x  
B 76218 8P 11-12-02

D3405-043

Lug Assembly

Manufactured No

110 Each 2.0000

1

5

Location

Loc Qty

Loc Code

ST423

2

65703

2

68343 1x  
74550 3x  
B 76221 1x  
8P 11-12-02

November-16-11 7:52:58 AM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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November-16-11 7:52:58 AM

Page 4

Work Order ID: \* 76502

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/11/2011

Required Date: 30/11/2011

Start Qty: 5.00

Required Qty: 5.00

D3407-041

Tow Ring

Manufactured No

110 Each 15.0000

1

5

Location

Loc Qty

Loc Code

ST463

15

75029

15

75029

D3417-5

Washer

Manufactured No

110 Each 61.0000

2

10

Location

Loc Qty

Loc Code

ST053

61

73326

21

75044

40

73326 44

75044 64

D3456-1

Washer

Manufactured No

110 Each 70.0000

1

5

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

63

66848

3

71165

2

73493

58

73493

D3533-1

Set Screw

Manufactured No

110 Each 64.0000

2

10

Location

Loc Qty

Loc Code

ST065

64

73310

64

73310

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

November-16-11 7:52:58 AM

Page 5

Work Order ID: 76502

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/11/2011

Required Date: 30/11/2011

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Nut

Purchased

No

110

Each

11,616,000

24

120

## Location

## Loc Qty

## Loc Code

ST300

616

117441

51

117601

374

118451

133

118927

58

ST516

6000

119017

6000

ST518

5000

119075

5000

MS21043-4

Nut

Purchased

No

110

Each

1,507,0000

5

25

## Location

## Loc Qty

## Loc Code

FG

40

104603

40

ST301

1467

117793

22

118686

470

119309

475

119546

500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G

Date: 11.06.24